

Contents

1 Introduction.....	9
1.1 Subject of the Book.....	10
1.2 The IEC 61131 standard	12
1.2.1 Goals and benefits of the standard	12
Manufacturers (PLC hardware and software).....	13
Users	13
1.2.2 History and components.....	13
1.3 The Organisation PLCopen	16
1.3.1 Aims of PLCopen.....	16
1.3.2 Committees and fields of activity.....	17
1.3.3 Results.....	18
 2 Building Blocks of IEC 61131-3.....	 21
2.1 Introduction to the New Standard	21
2.1.1 Structure of the building blocks	22
Declaration of variables	22
Code part of a POU.....	23
2.1.2 Introductory example written in IL	25
2.1.3 PLC assignment	27
2.2 The Program Organisation Unit (POU)	30
2.3 Elements of a POU.....	32
2.3.1 Example	33
2.3.2 Declaration part.....	34
Types of variables in POU.....	35
Characteristics of the POU interface.....	36
External and internal access to POU variables.....	37
2.3.3 Code part.....	39
2.4 The Function Block.....	41
2.4.1 Instances of function blocks.....	41
What is an “instance”?.....	41
Instance means “structure”.....	43
Instance means “memory”.....	45
Relationship between FB instances and data blocks.....	46
2.4.2 Re-usable and object-oriented FBs	46
2.4.3 Types of variables in FBs.....	47

2.5 The Function	48
2.5.1 Types of variables in functions and the function value	49
2.6 The Program	50
2.7 The Execution control with EN and ENO	52
2.8 Calling Functions and Function Blocks	54
2.8.1 Mutual calls of POU's	54
2.8.2 Recursive calls are invalid	55
2.8.3 Extendibility and overloading	57
2.8.4 Calling with formal parameters	58
2.8.5 Calls with input parameters omitted or in a different order	59
2.8.6 FB instances as actual FB parameters	60
Example of an indirect FB call	62
FB instance names as actual parameters of functions	64
Function values as actual parameters	64
Initialisation of FB instances	64
2.9 Summary of POU Features	65
3 Variables, Data Types and Common Elements	67
3.1 Simple Language Elements	67
3.1.1 Reserved keywords	69
3.2 Literals and Identifiers	70
3.2.1 Literals	70
3.2.2 Identifiers	72
3.2.3 Comments	73
3.2.4 Pragmas	73
3.3 Meanings of Data Types and Variables	74
3.3.1 From direct PLC addresses via symbols to variables	74
3.3.2 The data type determines the properties of variables	76
3.3.3 Type-specific use of variables	76
3.3.4 Automatic mapping of variables onto the PLC	77
3.4 Data Types	78
3.4.1 Elementary data types	78
3.4.2 Derived data types (type definition)	79
Additional properties for elementary data types	80
Arrays	82
Data structures	83
Initial values in type definitions	85
3.4.3 Generic data types	86
3.5 Variables	87
3.5.1 Inputs, outputs and flags as special variables	88
3.5.2 Multi-element variables: arrays and structures	90
3.5.3 Assignment of initial values at the start of a program	92
3.5.4 Attributes of variable types	93
3.5.5 Graphical representation of variable declarations	95

4 The Programming Languages of IEC 61131-3	99
4.1 Instruction List IL	100
4.1.1 Instruction in IL	100
4.1.2 The universal accumulator (Current Result)	102
4.1.3 Operators.....	104
Negation of the operand.....	104
Nesting levels by parenthesis.....	105
Conditional execution of operators.....	106
4.1.4 Using functions and function blocks	109
Calling a function.....	109
Calling a function block.....	111
4.1.5 IL example: Mountain railway	113
4.2 Structured Text ST.....	116
4.2.1 ST statements.....	116
4.2.2 Expression: Partial statement in ST	118
Operands.....	118
Operators.....	119
Function as operator.....	121
4.2.3 Statement: Assignment.....	121
4.2.4 Statement: Call of function blocks	123
4.2.5 Statement: RETURN.....	123
4.2.6 Statement: Selection and Multi- selection.....	124
Selection.....	124
Multi-selection.....	126
4.2.7 Statement: Iteration	127
WHILE and REPEAT statements.....	127
FOR statement.....	129
EXIT statement.....	131
4.2.8 Example: Stereo cassette recorder	131
4.3 Function Block Diagram FBD	134
4.3.1 Networks, graphical elements and connections of LD and FBD.....	134
Network label.....	134
Network comment.....	135
Network graphic.....	135
4.3.2 Network architecture in FBD	137
4.3.3 Graphical objects in FBD.....	139
Connections.....	139
Execution control (jumps).....	140
Call of functions and function blocks.....	140
4.3.4 Programming methods in FBD	141
Network evaluation.....	141
Feedback variable.....	143
4.3.5 Example: Stereo cassette recorder	143
Comments on the networks of Example 4.25 and Example 4.33	146
4.4 Ladder Diagram LD.....	147
4.4.1 Networks, graphical elements and connections (LD).....	147
4.4.2 Network architecture in LD	147

4.4.3 Graphical objects in LD	148
Connections.....	148
Contacts and coils.....	149
Execution control.....	153
Call of functions and function blocks.....	154
4.4.4 Programming methods in LD	155
Network evaluation.....	155
Feedback variable.....	157
4.4.5 Example in Ladder Diagram: Mountain railway	158
Comments on the mountain railway networks.....	162
4.5 The American way of Ladder programming	164
4.5.1 Network Layout	165
4.5.2 Module addresses and memory areas.....	166
4.6 Sequential Function Chart SFC.....	169
4.6.1 Step / Transition combination	170
4.6.2 Step - transition sequence	172
4.6.3 Detailed description of steps and transitions.....	177
Step.....	177
Transition.....	179
4.6.4 Step execution using action blocks and actions	184
4.6.5 Detailed description of actions and action blocks.....	186
Actions.....	186
Action block.....	187
4.6.6 Relationship between step, transition, action and action block	189
4.6.7 Action qualifiers and execution control	193
Qualifier.....	193
Sequential control.....	200
4.6.8 Example: “Dino Park”.....	202
Comments on the network for the dinosaur park	205
5 Standardised PLC Functionality	207
5.1 Standard Functions.....	208
5.1.1 Overloaded and extensible functions	212
Overloaded functions.....	212
Extensible functions.....	214
5.1.2 Examples.....	215
Type conversion functions.....	216
Numerical functions.....	217
Arithmetic functions.....	217
Bit-shift functions.....	218
Bitwise Boolean functions.....	218
Selection functions.....	219
Comparison functions.....	220
Character string functions.....	221
Functions for time data types.....	221
Functions for enumerated data types.....	222

5.2 Standard Function Blocks	223
5.2.1 Examples.....	224
Bistable element (flip-flop).....	226
Edge detection	227
Counter	229
Timer	230
6 State-of-the-Art PLC Configuration	233
6.1 Structuring Projects with Configuration Elements	233
6.2 Elements of a Real-World PLC Configuration	235
6.3 Configuration Elements	237
6.3.1 Definitions	237
6.3.2 The CONFIGURATION	238
6.3.3 The RESOURCE	239
6.3.4 The TASK with run-time program	240
6.3.5 ACCESS declarations	243
6.4 Configuration Example	244
6.5 Communication between Configurations and POU's	246
7 Innovative PLC Programming Systems	249
7.1 Requirements of Innovative Programming Tools	249
7.2 Decompilation (Reverse Documentation)	250
7.2.1 No decompilation.....	251
7.2.2 Decompilation with symbols and comments	251
7.2.3 Decompilation including graphics	252
7.2.4 Sources stored in the PLC.....	252
7.3 Language Compatibility	252
7.3.1 Cross-compilation	253
The motivation for cross-compilation	253
Different approaches in graphical and textual languages.....	254
Differences in languages affect cross-compilation.....	255
Restrictions in LD/ FBD.....	256
Restrictions in IL/ ST.....	256
Cross-compilation IL / ST.....	257
Full cross-compilation only with additional information.....	257
Quality criteria for cross-compilation.....	258
7.3.2 Language independence	259
7.4 Documentation.....	260
7.4.1 Cross-reference list	260
7.4.2 Allocation list (wiring list)	261
7.4.3 Comments	262
7.5 Project Manager.....	262
7.6 Test & Commissioning Functions	266
7.6.1 Program transfer.....	266
7.6.2 Online modification of a program.....	267
7.6.3 Remote control: Starting and stopping the PLC.....	268
7.6.4 Variable and program status	268
7.6.5 Forcing	272

7.6.6 Program test	273
7.6.7 Testing Sequential Function Chart programs	274
7.7 Data Blocks and Recipes	274
7.8 FB Interconnection.....	278
7.8.1 Data exchange and co-ordination of blocks in distributed systems	278
7.8.2 Macro techniques in FB interconnection	281
7.9 Diagnostics, Error Detection and Error Handling	282
Error concept of IEC 61131-3.....	283
Extended error handling model (beyond IEC).....	283
7.10 Hardware Dependence	285
8 Main Advantages of IEC 61131-3.....	287
8.1 Convenience and Security with Variables and Data Types.....	287
8.2 Blocks with Extended Capabilities	288
8.3 PLC Configuration with Run-Time Behaviour	289
8.4 Uniform Programming Languages.....	290
8.5 Structured PLC Programs	290
8.6 Trend towards Open PLC Programming Systems.....	290
8.7 Conclusion	292
9 Programming by Configuring with IEC 61499	293
9.1 Programming by FB Interconnection with IEC 61131-3	293
9.2 IEC 61499 – The Programming Standard for Distributed PLC Systems	294
9.2.1 System model.....	295
9.2.2 Device model.....	296
9.2.3 Resource model.....	296
9.2.4 Application model.....	297
9.2.5 Function block model.....	298
Composite function blocks	301
9.2.6 Creating an application	302
9.3 Overview of the Parts of IEC 61499.....	303
10 Contents of CD-ROM and DVD.....	305
10.1 IEC Programming Systems STEP 7 and OpenPCS.....	305
Demo versions of STEP 7 (Siemens) and OpenPCS (infoteam).....	306
IL examples.....	306
10.2 Buyer's Guide for IEC 61131-3 PLC Programming Systems.....	307

A Standard Functions.....	309
A.1 Type Conversion Functions.....	310
A.2 Numerical Functions	311
A.3 Arithmetic Functions.....	312
A.4 Bit-Shift Functions	313
A.5 Bitwise Boolean Functions.....	314
A.6 Selection Functions for Max., Min. and Limit	315
A.7 Selection Functions for Binary Selection and Multiplexers	317
A.8 Comparison Functions.....	319
A.9 Character String Functions.....	320
A.10 Functions for Time Data Types.....	322
A.11 Functions for Enumerated Data Types	323
 B Standard Function Blocks	 325
B.1 Bistable Elements (Flip-Flops).....	326
B.2 Edge Detection	327
B.3 Counters	328
B.4 Timers	330
 C IL Examples.....	 333
C.1 Example of a FUNCTION	333
C.2 Example of a FUNCTION_BLOCK	335
C.3 Example of a PROGRAM.....	337
 D Standard Data Types	 341
 E Causes of Error	 343
 F Implementation-Dependent Parameters.....	 345
 G IL Syntax Example.....	 349
G.1 Syntax Diagrams for IL.....	350
G.2 IL Example from Syntax Diagrams.....	361
 H Reserved Keywords and Delimiters	 363
H.1 Reserved Keywords	363
H.2 Delimiters.....	367

I Glossary.....371

J Bibliography.....377

K Index381

Author Biographies.....389

Karl-Heinz John.....389

Michael Tiegelkamp389